

PRODUCT DATA SHEET

Sikafloor®-400 N Elastic

Sikafloor-400 N Elastic is a one-component, UV resistant, highly elastic, moisture curing polyurethane waterproof membrane.

DESCRIPTION

Sikafloor®-400 N Elastic is a one part, highly elastic, solvent containing, UV resistant, coloured, moisture curing polyurethane resin coating.

USES

Sikafloor®-400 N Elastic may only be used by experienced professionals.

Sikafloor®-400 N Elastic is used for:

- Exposed roof decks terraces, gutters, flashings, walls
- Balconies
- Light to medium mechanical exposure
- Heavy foot traffic
- Footbridges, stairways etc.
- Podium Decks

CHARACTERISTICS / ADVANTAGES

- Highly elastic
- Crack-bridging
- Waterproof
- UV resistant, non-yellowing
- Weather resistant
- Abrasion resistant with normal use
- Slip resistant surfaces are possible

APPROVALS / CERTIFICATES

- BRANZ Test Report: DC11037-001: AS4654.1 2012: Meets requirements as a Class II Membrane: Heavy Duty System
- Synthetic resin screed material for floor screeds according to EN 13813:2002, Declaration of Performance 0208050100100000011008, certified by notified factory production control body 0921 and provided with the CE mark
- Coating for concrete protection according to EN 1504-2:2004, Declaration of Performance 0208050100100000011008, certified by notified factory production control body 0921 and provided with the CE mark
- Approval for "Ground Water Protection System", Z-59.12-4, DIBt, Germany, July 2008.

PRODUCT INFORMATION

Composition	PUR
Packaging	18 kg units - 11.25 litres
Appearance / Colour	Standard in Stock Color: Stone Grey RAL 7030 Other colours available upon request on a <u>Made To Order</u> Basis: Grey White RAL 9002, Slate Grey RAL 7015. please speak to us for other colours.
Shelf life	6 months from date of production
Storage conditions	The packaging must be stored properly in original, unopened and undam-

aged sealed packaging, in dry conditions at temperatures between +5 °C and +30 °C.

Density	~ 1.6 kg/l	(DIN EN ISO 2811-1)
Solid content by weight	~ 88 %	
Solid content by volume	~ 77 %	

TECHNICAL INFORMATION

Abrasion resistance	30 mg (CS 10/1000/1000)	(8 days / +23 °C)	(DIN 53109)
Tensile strain at break	At +23 °C	~320 %	(DIN 53504)
	At -20 °C	~70 %	
Chemical resistance	Resistant to many chemicals. Contact Sika technical service. Attention: Wine, coffee, some leaves and flower petals etc. may cause surface discolouration. This will have no effect on the product performance and durability.		
Temperature resistance	Exposure*	Dry heat	
	Permanent	+50 °C	
	Short-term max. 7d	+80 °C	
	Short-term max. 8h	+100 °C	
*No simultaneous chemical and mechanical exposure.			

SYSTEMS

Systems

Light Pedestrian Traffic: 1.1mm - 1.2mm Thickness

Product	Consumption
Sikafloor 400N (+ 10% Thinner C)	0.6kg/m ² (375um)
Sikafloor 400N	0.6kg/m ² (375um)
Sikafloor 400N	0.6kg/m ² (375um)

Heavy Pedestrian Traffic: 1.8mm - 2.0mm Thickness

Product	Consumption
Sikafloor 161 (Epoxy Primer)	0.5kg/m ² (350um)
Sikafloor 400N	1.6kg/m ² (1000um)
Sikafloor 400N	0.5kg/m ² (310um)
Broadcast Quartz Sand (0.4 - 0.7mm)	1.5-2.0kg/m ²
Sikafloor 400N	1.0kg/m ² (625um)

Decorative Flake Flooring System, Please see system data sheet: Sikafloor MonoFlex MB 24

APPLICATION INFORMATION

Ambient air temperature	+10 °C min. / +30 °C max.
Relative air humidity	80 % r.h. max. 35 % min. (below +20 °C: 45 % min.)
Dew point	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.
Substrate temperature	+10 °C min. / +30 °C max.
Substrate moisture content	< 4 % pbw moisture content. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene sheet).

Use Sikafloor 161 for moisture to 6%pbw

Pot Life	The material in opened containers should be applied immediately. With open containers surface film formation will happen within 1-2 hours. High temperatures and high air humidity will accelerate curing significantly.			
Curing time	Before overcoating Sikafloor®-400 N Elastic allow:			
	Substrate temperature	Minimum	Maximum	
	+10 °C	36 hours	5 days	
	+20 °C	24 hours	3 days	
	+30 °C	16 hours	2 days	
	Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.			
Applied product ready for use	Temperature (r.h. 50%)	Rain resistant	Foot traffic	Full cure
	+10 °C	~15 hours	~1 - 2 days*	~7 - 14 days*
	+20 °C	~5 hours	~6 - 24 hours*	~5 - 9 days*
	+30 °C	~3 hours	~4 - 18 hours*	~3 - 5 days*
	*Strongly influenced by layer thickness			
	Note: Times are approximate and will be affected by changing ambient conditions			

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Substrate quality & Preparation

Please refer to Sika Method Statement: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

Application instructions

Please refer to Sika Method Statement: "MIXING & APPLICATION OF FLOORING SYSTEMS".

Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

IMPORTANT CONSIDERATIONS

Do not apply Sikafloor®-400 N Elastic on substrates with rising moisture. Freshly applied Sikafloor®-400 N Elastic must be protected from damp, condensation and water for at least 24 hours. Prior to overcoating with Sikafloor®-400 N Elastic, the priming coats must have cured tack-free. Always apply during falling temperatures. If applied during rising temperatures "pin holing" may occur from rising air. The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.

For exact colour matching, ensure the Sikafloor®-400 N Elastic in each area is applied from the same control batch numbers. Under certain conditions high ambient temperatures combined with high point loading may lead to imprints in the resin. If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower

systems.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

The surface must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by vacuum. Pull of strength shall not be less than 1.5 N/mm². If in doubt apply a test area first.

MIXING

Prior to use stir Sikafloor®-400 N Elastic mechanically for 3 minutes. If required the Thinner C or Extender T should be added into the Sikafloor®-400 N Elastic until a uniform mix has been achieved. Over mixing must be avoided to minimise air entrainment.

Mixing Tools:

Sikafloor®-400 N Elastic must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APPLICATION

Prior to application, confirm substrate moisture content, relative humidity and dew point. As a primer Sikafloor®-400 N Elastic is diluted by 10% with Thinner C, applied by brush, roller or squeegee and as a coating Sikafloor®-400 N Elastic is poured and

spread evenly with a trowel.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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